SMART SENSOR BUSINESS

Leuze electronic

the sensor people



Part no.: 50122726 ET328.3/4P-M12 Energetic diffuse sensor



Figure can vary

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Technical data

Pasic data				
Basic data Series	328			
Operating principle	Diffuse reflection principle			
A <i>i</i> i i i i				
Optical data				
Operating range	Guaranteed operating range			
Operating range, white 90%	0.001 0.7 m			
Operating range, gray 50%	0.001 0.59 m			
Operating range, gray 18%	0.003 0.39 m			
Operating range, black 6%	0.005 0.28 m			
Operating range limit	Typical operating range			
Operating range limit, white 90%	0.001 1 m			
Operating range limit, gray 50%	0.001 0.85 m			
Operating range limit, gray 18%	0.003 0.55 m			
Operating range limit, black 6%	0.005 0.4 m			
Light source	LED, Red			
LED light wavelength	620 nm			
Transmitted-signal shape	Pulsed			
LED group	Exempt group (in acc. with EN 62471)			
Electrical data				
Protective circuit	Polarity reversal protection Short circuit protected			
Performance data				
Supply voltage U _B	10 30 V , DC , Incl. residual ripple			
Residual ripple	0 15 % , From U _B			
Open-circuit current	0 20 mA			
Outputs				
Number of digital switching outputs	2 Piece(s)			
Switching outputs				
Voltage type	DC			
Switching current, max.	100 mA			
Switching voltage	high: ≥(U _B -2.5V)			
	low: ≤2.5V			
Switching output 1				
Assignment	Connection 1, pin 4			
Switching element	Transistor , PNP			
Switching principle	Light switching			
Switching output 2				
Assignment	Connection 1, pin 2			
Switching element	Transistor , PNP			
Switching principle	Dark switching			
Timing				
Switching frequency	500 Hz			
Response time	1 ms			
Readiness delay	300 ms			

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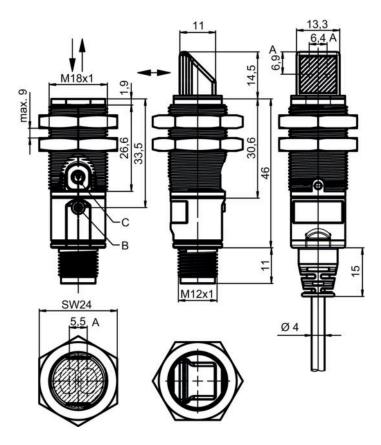
Connection	
Connection 1	
Type of connection	Connector
Function	Signal OUT Voltage supply
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded
Mechanical data	
Fhread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic Stainless steel , V2A , ABS
ens cover material	Plastic
Net weight	20 g
Housing color	Black Silver
Operation and display	
Гуре of display	LED
Number of LEDs	1 Piece(s)
Operational controls	Teach button
Environmental data	
Ambient temperature, operation	-40 60 °C
Ambient temperature, storage	-40 70 °C
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2
Standards applied	IEC 60947-5-2
Classification	
Classification Customs tariff number	85365019
Classification Customs tariff number eCl@ss 8.0	85365019 27270903
Classification Customs tariff number	85365019

Dimensioned drawings

All dimensions in millimeters

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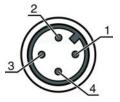


A Optical axis

Electrical connection

Connection 1	
Type of connection	Connector
Function	Signal OUT Voltage supply
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

Pin	Pin assignment	
1	V+	
2	OUT 2	
3	GND	
4	OUT 1	

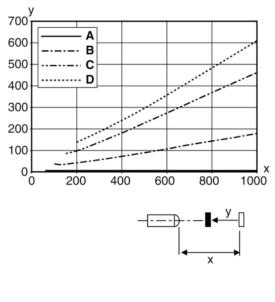


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Diagrams

Typ. black/white behavior



- Х
- Range [mm] Reduction of range [mm] White 90%
- Gray 50%
- y A B C D Gray 18% Black 6%

Operation and display

LEDs

LED	Display	Meaning
1 Green, continuous light		Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle: PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	Light type: n/a: red light l: infrared light
AAAF	Pre-set range (optional): n/a: operating range acc. to data sheet XXXX: pre-set range [mm]
BB	Equipment: n/a: axial optics W: 90° angular optics 3: teach-in via button

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СС	Switching output / function (OUT1 = pin 4, OUT2 = pin 2):: 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection: n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

• For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

 These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50130652	KD U-M12-4A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50130690	KD U-M12-4W- V1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

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Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
P	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
00	50126631 **	BT 328M	Fastening	Contains: 2x M18 mounting nut Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

** Included in delivery contents